



AAI600M & AA4400M Air Assist Airless Spray Guns

Flat Tip, Fine Finish Tip, or Twist Tip Options



ADJUSTABLE SPRAY PATTERN • LARGE TIP SELECTION • ERGONOMIC GRIP

New design provides comfort for the operator, a superior quality finish, and maximum efficiency

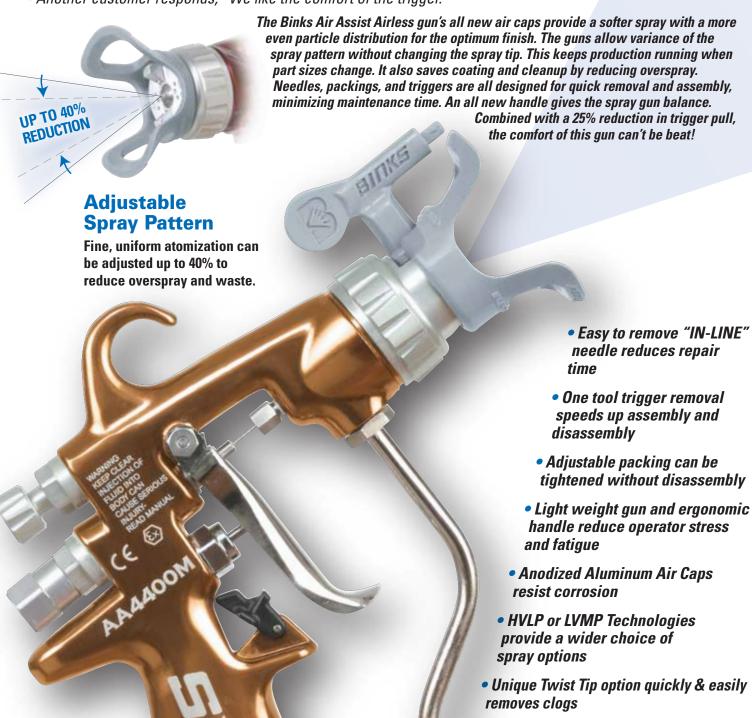
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AAI600M & AA4400M

Air Assist Airless Spray Guns

COMPLETELY NEW! The Binks Air Assist Airless spray guns are designed to maximize quality, increase production, reduce downtime, and be environmentally responsible, while providing the fit and feel that operators demand. Here is what our customers have to say:

- A heavy industrial user of the AA4400M was able to go from using two guns to spray a metal surface, to using the same gun for both the inner and outer surfaces, while improving the finish quality on both surfaces.
- A cabinet manufacturer using the AA1600M states, "This gun has easy handling with a great spray pattern. Our quality has improved."
- Another customer responds, "We like the comfort of the trigger."





To change from flat tip to twist tip, you must:

Replace Fluid Seat, Air Cap & Tip Guard
 Add a Twist Tip brace

HVLP Flat / Fine Finish Tip Parts

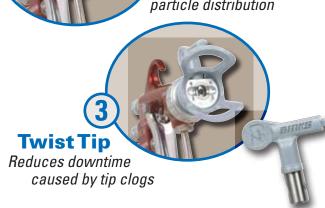


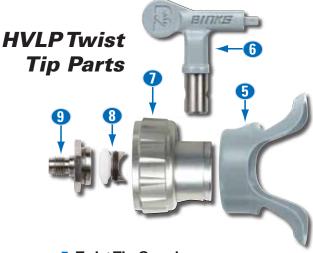
- 1. Flat Tip Guard (54-5794)
- 2. Flat Tip Air Cap (54-5795-K)
- **3.** Flat Tip (114-xxxxx)
- 4. UHMW Seat (54-5811-K); Tungsten Carbide Seat (54-5799-K)

3 Different Tip Options Available:

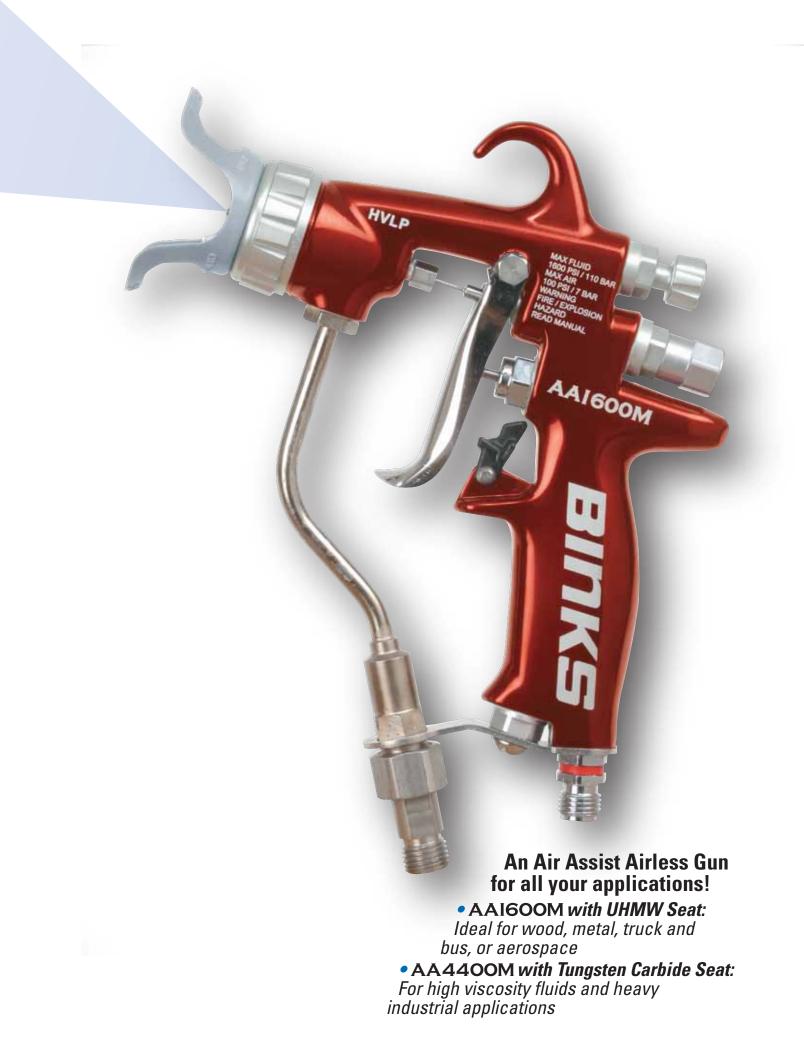








- 5. Twist Tip Guard
- 6. Twist Tip (9-xxx-75)
- 7. Twist Tip Air Cap
- 8. Twist Tip Brace
- 9. UHMW Seat (54-5833-K); Tungsten Carbide Seat (54-5832-K)



Tool Specifications

	AAI600M	AA4400M
Maximum Fluid Pressure	1600 psi / 110 bar	4400 psi / 303 bar
Maximum Air Pressure	100 psi / 6.8 bar	100 psi / 6.8 bar
Gun Body	Forged Aluminum	Forged Aluminum
Fluid Path	Stainless Steel / UHMW / Tungsten Carbide	Stainless Steel / Tungsten Carbide
Seat	UHMW (standard) / Tungsten Carbide (optional)	Tungsten Carbide
Fluid Inlet	1/4 NPS(m) Thread	1/4 NPS(m) Thread
Air Inlet	1/4 NPS(m) Thread	1/4 NPS(m) Thread
Gun Weight (without Tip, Aircap, Guard)	17.28oz / 490g	17.42oz / 494g
Part Sheet	77-2921	77-2922



1600 psi maximum pressure

Wood, General Metal, Truck and Bus, Aerospace Applications

Gun Assembly	Order Number
Flat Tip (No tip)	0909-1600-HF0000
Flat Tip (114-01310 tip)	0909-1600-HF1310
Flat Tip (114-01510 tip)	0909-1600-HF1510
Flat Tip (114-01514 tip)	0909-1600-HF1514
Twist Tip (No tip)	0909-1600-HT0000
Twist Tip (9-613-75 tip)	0909-1600-HT0613
Twist Tip (9-615-75 tip)	0909-1600-HT0615
Twist Tip (9-715-75 tip)	0909-1600-HT0715

HVLP Test Caps: 54-5836-K (Flat tip), 54-5837-K (Twist tip)

AA4400M Air Assist Airless Spray Guns

4400 psi maximum pressure

Heavy Industrial Applications

Gun Assembly	Order Number
HVLP Flat Tip (No tip)	0909-4400-HF0000
LVMP Flat Tip (No tip)	0909-4400-LF0000
HVLP Twist Tip (No tip)	0909-4400-HT0000
LVMP Twist Tip (No tip)	0909-4400-LT0000

HVLP Test Caps: 54-5836-K (Flat tip), 54-5837-K (Twist tip)

Standard Flat Tip Selection

Part No.	Description	Orifice	Fan Width (In.)	GPM Capacity @500 PSI Water
114-00702	TIP ASSEMBLY	.007	2	.028
114-00704	TIP ASSEMBLY	.007	4	.028
114-00706	TIP ASSEMBLY	.007	6	.028
114-00708	TIP ASSEMBLY	.007	8	.028
114-00902	TIP ASSEMBLY	.009	2	.039
114-00906	TIP ASSEMBLY	.009	6	.039
114-00908	TIP ASSEMBLY	.009	8	.039
114-00910	TIP ASSEMBLY	.009	10	.039
114-00912	TIP ASSEMBLY	.009	12	.039
114-01104	TIP ASSEMBLY	.011	4	.060
114-01106	TIP ASSEMBLY	.011	6	.060
114-01108	TIP ASSEMBLY	.011	8	.060
114-01110	TIP ASSEMBLY	.011	10	.060
114-01112	TIP ASSEMBLY	.011	12	.060
114-01114	TIP ASSEMBLY	.011	14	.060
114-01304	TIP ASSEMBLY	.013	4	.090
114-01306	TIP ASSEMBLY	.013	6	.090
114-01308	TIP ASSEMBLY	.013	8	.090
114-01310	TIP ASSEMBLY	.013	10	.090
114-01312	TIP ASSEMBLY	.013	12	.090

Our premium tips for a uniform pattern.

Part No.	Description	Orifice	Fan Width (In.)	GPM Capacity @500 PSI Water
114-01314	TIP ASSEMBLY	.013	14	.090
114-01316	TIP ASSEMBLY	.013	16	.090
114-01506	TIP ASSEMBLY	.015	6	.120
114-01508	TIP ASSEMBLY	.015	8	.120
114-01510	TIP ASSEMBLY	.015	10	.120
114-01512	TIP ASSEMBLY	.015	12	.120
114-01514	TIP ASSEMBLY	.015	14	.120
114-01516	TIP ASSEMBLY	.015	16	.120
114-01518	TIP ASSEMBLY	.015	18	.120
114-01706	TIP ASSEMBLY	.017	6	.160
114-01708	TIP ASSEMBLY	.017	8	.160
114-01710	TIP ASSEMBLY	.017	10	.160
114-01712	TIP ASSEMBLY	.017	12	.160
114-01714	TIP ASSEMBLY	.017	14	.160
114-01716	TIP ASSEMBLY	.017	16	.160
114-01718	TIP ASSEMBLY	.017	18	.160
114-01906	TIP ASSEMBLY	.019	6	.190
114-01908	TIP ASSEMBLY	.019	8	.190
114-01910	TIP ASSEMBLY	.019	10	.190
114-01912	TIP ASSEMBLY	.019	12	.190

Turns to remove clogs quickly & easily.

For additional parts, refer to service bulletins 77-2921 & 77-2922.

ı	Part No.	Description	Orifice	Fan Width (In.)	GPM Capacity @500 PSI Water
1	114-01914	TIP ASSEMBLY	.019	14	.190
1	114-01916	TIP ASSEMBLY	.019	16	.190
1	114-01918	TIP ASSEMBLY	.019	18	.190
1	114-02110	TIP ASSEMBLY	.021	10	.240
1	114-02112	TIP ASSEMBLY	.021	12	.240
1	114-02114	TIP ASSEMBLY	.021	14	.240
1	114-02116	TIP ASSEMBLY	.021	16	.240
1	114-02118	TIP ASSEMBLY	.021	18	.240
1	114-02410	TIP ASSEMBLY	.024	10	.310
1	114-02412	TIP ASSEMBLY	.024	12	.310
1	114-02414	TIP ASSEMBLY	.024	14	.310
1	114-02416	TIP ASSEMBLY	.024	16	.310
1	114-02418	TIP ASSEMBLY	.024	18	.310
1	114-02710	TIP ASSEMBLY	.027	10	.385
1	114-02712	TIP ASSEMBLY	.027	12	.385
1	114-02714	TIP ASSEMBLY	.027	14	.385
1	114-02716	TIP ASSEMBLY	.027	16	.385
1	114-02716	TIP ASSEMBLY	.027	18	.385

Fan width based on 1000 PSI with water 12" from surface. Actual results may vary, depending on material viscosity.

Twist Tip Selection

When converting from flat tip to twist tip, increase pattern size by 2" and use air adjustment to turn down to original size.

Part No.	Description	Orifice	Fan Width (In.)	GPM Capacity @2200 PSI
9-307-75	TWIST TIP	.007	6	.050
9-309-75	TWIST TIP	.009	6	.090
9-409-75	TWIST TIP	.009	8	.090
9-509-75	TWIST TIP	.009	10	.090
9-311-75	TWIST TIP	.011	6	.120
9-411-75	TWIST TIP	.011	8	.120
9-511-75	TWIST TIP	.011	10	.120
9-611-75	TWIST TIP	.011	12	.120
9-313-75	TWIST TIP	.013	6	.180
9-413-75	TWIST TIP	.013	8	.180
9-513-75	TWIST TIP	.013	10	.180
9-613-75	TWIST TIP	.013	12	.180
9-713-75	TWIST TIP	.013	14	.180
9-315-75	TWIST TIP	.015	6	.240
9-415-75	TWIST TIP	.015	8	.240
9-515-75	TWIST TIP	.015	10	.240
9-615-75	TWIST TIP	.015	12	.240
9-715-75	TWIST TIP	.015	14	.240
9-417-75	TWIST TIP	.017	8	.310
9-517-75	TWIST TIP	.017	10	.310
9-617-75	TWIST TIP	.017	12	.310
9-717-75	TWIST TIP	.017	14	.310
9-419-75	TWIST TIP	.019	8	.380
9-519-75	TWIST TIP	.019	10	.380
9-619-75	TWIST TIP	.019	12	.380
9-521-75	TWIST TIP	.021	10	.470
9-621-75	TWIST TIP	.021	12	.470
9-523-75	TWIST TIP	.023	10	.570
9-623-75	TWIST TIP	.023	12	.570
9-525-75	TWIST TIP	.025	10	.670
9-625-75	TWIST TIP	.025	12	.670
9-627-75	TWIST TIP	.027	12	.740
9-435-75	TWIST TIP	.035	8	1.31

Fan width based on 2200 PSI with latex paint 12" from surface. Actual results may vary, depending on material viscosity.

Fine Finish Flat Tip Selection

Includes a pre-orifice for the best particle distribution.

Part No.	Description	Orifice	Fan Width (In.)	GPM Capacity @500 PSI Water
9-0909-F	FINE FINISH TIP	.009	9	.039
9-0911-F	FINE FINISH TIP	.009	11	.039
9-1109-F	FINE FINISH TIP	.011	9	.060
9-1111-F	FINE FINISH TIP	.011	11	.060
9-1113-F	FINE FINISH TIP	.011	13	.060
9-1115-F	FINE FINISH TIP	.011	15	.060
9-1309-F	FINE FINISH TIP	.013	9	.090
9-1311-F	FINE FINISH TIP	.013	11	.090
9-1313-F	FINE FINISH TIP	.013	13	.090
9-1315-F	FINE FINISH TIP	.013	15	.090
9-1509-F	FINE FINISH TIP	.015	9	.120
9-1511-F	FINE FINISH TIP	.015	11	.120
9-1513-F	FINE FINISH TIP	.015	13	.120
9-1515-F	FINE FINISH TIP	.015	15	.120
9-1517-F	FINE FINISH TIP	.015	17	.120
9-1709-F	FINE FINISH TIP	.017	9	.160
9-1711-F	FINE FINISH TIP	.017	11	.160
9-1713-F	FINE FINISH TIP	.017	13	.160
9-1715-F	FINE FINISH TIP	.017	15	.160
9-1717-F	FINE FINISH TIP	.017	17	.160

Fan width based on 1000 PSI with water 12" from surface. Actual results may vary, depending on material viscosity.

Accessories

	Description	Order Number
New mesh filter	s 60 mesh* (kit of 5)	54-5788-K5
available in 2 size	100 mesh (kit of 5)	54-5789-K5
	Fluid Inlet Swivel (¼"m x ¼"f)	72-2332
	3/8" Air Inlet push in tube fittings	54-5830-K3
	Tungsten Carbide Seat Flat Tip	
	Tungsten Carbide Seat Twist Tip	54-5832-K
	LVMP Air Cap Flat Tip LVMP Air Cap Twist Tip	

^{*60} mesh filters come standard with all guns.



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